
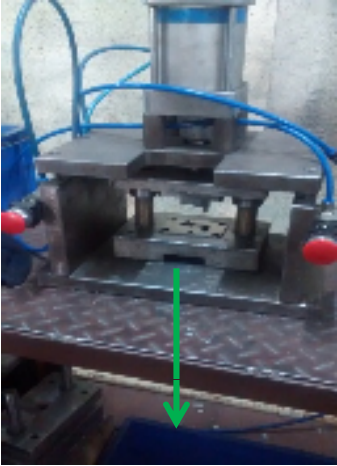


		TPM CIRCLE NO :- 3	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN SHEET
		TPM CIRCLE NAME :	LOSS NO. / STEP									
		DEPT :- Q.A	RESULT AREA	P	Q	DEF:- A	C	D	S	M		
CELL :- A204	CELL NAME:- A204 lever	MACHINE / STAGE :- Trimming						OPERATION : Trimming				
KAIZEN THEME :- To avoid of A211 lever damage			IDEA :- Hole to be provided to bottom plate									
WIDELY/DEEPLY:-			COUNTERMEASURE:- Operation completed lever automatic removed in tray by gravitational force						BENCHMARK . TARGET 0 No. KAIZEN START 23.3.2016 KAIZEN FINISH 3.4.2016			
PROBLEM / PRESENT STATUS :- A211 lever damage 									TEAM MEMBERS :- Kashinath, Amitabh , Guru			
BEFORE			AFTER						BENEFITS :- 1.1. Quality improve . 2.2. To avoid customer complaint 3.3. Productivity improve			
WHY - WHY ANALYSIS :- Why 1 :- A211 lever damage observed at Matrix Why 2 :- Lever getting damage during trimming operation . Why 3 - Lever pressed one upon one Why 4 - Lever not going remove from air gun Why 5 - No space for lever automatic removed .			RESULT :-									
ROOT CAUSE- :- No space for lever automatic removed .			WHAT TO DO- NA HOW TO DO: NA FREQUENCY : NA									
REGISTRATION NO. & DATE:- 23.3.2016			COST INCURRED FOR MAKING KAIZEN									
REGISTERED BY :- Amitabh			MATERIAL COST IN RS			LABOUR COST IN RS			TOTAL COST IN RS			
MANAGER'S SIGN :- Sanjay Joshi			-----			-----			-----			
SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT												
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS								
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